

## CLAIMS

### WHAT IS CLAIMED IS:

- 1           1. A method of aligning a first waveguide and a second waveguide, the first and  
2           second waveguides each having a core, the first and second waveguides comprised of  
3           dissimilar materials, the method comprising:  
4                     applying a first alignment dot to an end surface of the core of the first  
5                     waveguide;  
6                     applying a second alignment dot to an end surface of the core of the second  
7                     waveguide;  
8                     positioning the first alignment dot in proximity to the second alignment dot;  
9                     and  
10                    melting the first and second alignment dots together.
- 1           2. The method of claim 1, wherein the first waveguide is an optical fiber.
- 1           3. The method of claim 1, wherein the second waveguide is a planar waveguide.
- 1           4. The method of claim 1, wherein applying the first alignment dot to an end  
2           surface of the core of the first waveguide further comprises:  
3                     applying a photo sensitive optical material to an end surface of the first  
4                     waveguide;

5 exposing the photo sensitive optical material to a light beam traveling  
6 through the core of the first waveguide, the light beam having a  
7 wavelength that cures the photo sensitive optical material to create a  
8 first portion of the photo sensitive optical material that is cured and a  
9 second portion of the photo sensitive optical material that is not cured;  
10 removing the second portion of the photo sensitive optical material that is  
11 not cured.

1 5. The method of claim 4, wherein removing the second portion of the photo  
2 sensitive optical material that is not cured further comprises:  
3 using a solvent to remove the second portion of the photo sensitive optical  
4 material that is not cured.

1 6. The method of claim 4, wherein removing the second portion of the photo  
2 sensitive optical material that is not cured further comprises:  
3 using an etch to remove the second portion of the photo sensitive optical  
4 material that is not cured.

1 7. The method of claim 1, wherein applying the first alignment dot to an end  
2 surface of the core of the first waveguide further comprises:  
3 applying a mask to an end surface of the first waveguide;  
4 ablating a portion of the mask by exposing the mask to a high energy light  
5 beam traveling through the core of the first waveguide to create a mask  
6 opening; and

7                   filling the mask opening with an optical material to form the first alignment  
8                   dot.

1               8. The method of claim 7 further comprising:  
2               removing the mask from the end surface of the first waveguide.

1               9. The method of claim 1, wherein the first alignment dot comprises a polymer, a  
2               sol-gel, or a glass.

1               10. The method of claim 1 further comprising:  
2               using alignment dots to align an array of optical waveguides.

1               11. A method of aligning an optical fiber to a planar waveguide, the optical fiber  
2               and the planar waveguide each having a core, the method comprising:  
3               applying a first alignment dot to an end surface of the core of the optical  
4               fiber;  
5               applying a second alignment dot to an end surface of the core of the planar  
6               waveguide;  
7               coupling the first alignment dot to the second alignment dot; and  
8               melting the first and second alignment dots together.

1               12. The method of claim 11 further comprising:  
2               allowing the optical fiber or the planar waveguide to move while melting the  
3               first and second alignment dots together.

1           13. The method of claim 12 further comprising:  
2                 applying an additional bonding agent between or around the optical fiber and  
3                 the planar waveguide.

1           14. The method of claim 11, wherein the first alignment dot comprises a polymer,  
2           a sol-gel, or a glass.

1           15. The method of claim 11, wherein the second alignment dot comprises a  
2           polymer, a sol-gel, or a glass.

1           16. A method of aligning a first waveguide and a second waveguide, the first  
2           waveguide having a core, the core of the first waveguide having a first alignment dot  
3           attached to it, the second waveguides having a core, the core of the second waveguide  
4           having a second alignment dot attached to it, the first and second waveguides having  
5           different cross-sectional shapes, the method comprising:  
6                 positioning the first alignment dot in proximity to the second alignment dot;  
7                 and  
8                 melting the first and second alignment dots together.

1           17. The method of claim 16 further comprising:  
2                 allowing the first waveguide or the second waveguide to move while melting  
3                 the first and second alignment dots together.

1           18. The method of claim 17 further comprising:  
2                 applying a bonding agent over the first and second alignment dots to better  
3                 adhere the first and second waveguides together.

1           19. The method of claim 17 further comprising:  
2                 applying a curable polymer over the first and second alignment dots to better  
3                 adhere the first and second waveguides together.

1           20. The method of claim 17 further comprising:  
2                 using alignment dots to align multiple waveguides at substantially the same  
3                 time.

1           21. The method of claim 20 further comprising:  
2                 using the alignment dots to align a fiber ribbon.

1           22. A method of forming a self-aligning alignment dot on an end surface of a  
2 waveguide, the method comprising:  
3                 applying a mask to an end surface of the waveguide;  
4                 ablating a portion of the mask by exposing the mask to a high energy light  
5                 beam traveling through the waveguide to create a mask opening; and  
6                 filling the mask opening with an optical material.

1           23. The method of claim 22 further comprising:  
2                 removing the mask from the end surface of the waveguide.

1           24. The method of claim 22, wherein ablating a portion of the mask further  
2 comprises:  
3           ablating the portion of the mask with an ablating light.

1           25. The method of claim 24 further comprising:  
2           coupling an optical probe to the waveguide to provide the ablating light.

1           26. The method of claim 25 further comprising:  
2           positioning the optical probe in a probe region above the waveguide, the  
3           probe region having a waveguide upper cladding that has been at least  
4           partially removed.

1           27. The method of claim 25 further comprising:  
2           positioning the optical probe in a probe region above the waveguide, the  
3           probe region having an upper cladding of approximately 0-3 microns.

1           28. The method of claim 25, wherein the ablating light is an UV light.

1           29. The method of claim 22, wherein the waveguide is an optical fiber.

1           30. The method of claim 29 further comprising:  
2           aligning a far end of the optical fiber to a light source;

3                   forming the self-aligning alignment dot on an opposite end of the optical  
4                   fiber;  
5                   cutting off a segment of optical fiber with the self-aligning alignment dot;  
6                   and  
7                   forming another self-aligning alignment dot on the opposite end of the  
8                   optical fiber without re-aligning the far end of the optical fiber.

1                   31. The method of claim 22, wherein the waveguide is a planar waveguide.

1                   32. The method of claim 22, wherein the optical material comprises a polymer or  
2                   a sol-gel.

1                   33. A method of forming a self-aligning alignment dot on an end surface of a  
2                   waveguide, the method comprising:  
3                   applying a photo sensitive optical material to an end surface of the  
4                   waveguide;  
5                   exposing the photo sensitive optical material to a light beam traveling  
6                   through the waveguide, the light beam having a wavelength that cures  
7                   the photo sensitive optical material to create a cured portion of the  
8                   photo sensitive optical material and an uncured portion of the photo  
9                   sensitive optical material; and  
10                  removing the uncured portion of the photo sensitive optical material.

1           34. The method of claim 33, wherein removing the uncured portion of the photo  
2 sensitive optical material further comprises:  
3           using a solvent to remove the uncured portion of the photo sensitive optical  
4           material.

1           35. The method of claim 34, wherein removing the uncured portion of the photo  
2 sensitive optical material further comprises:  
3           using an etch to remove the uncured portion of the photo sensitive optical  
4           material.

1           36. The method of claim 33 further comprising:  
2           coupling an optical probe to the waveguide to provide the light beam  
3           traveling through the waveguide.

1           37. The method of claim 33, wherein the waveguide is an optical fiber.

1           38. The method of claim 37 further comprising:  
2           aligning a far end of the optical fiber to a light source;  
3           forming the self-aligning alignment dot on an opposite end of the optical  
4           fiber;  
5           cutting off a segment of optical fiber with the self-aligning alignment dot;  
6           and  
7           forming another self-aligning alignment dot on the opposite end of the  
8           optical fiber without re-aligning the far end of the optical fiber.



1            39. The method of claim 37, wherein the waveguide is a planar waveguide.

1            40. The method of claim 33, wherein the photo sensitive optical material  
2 comprises a polymer or a sol-gel.